



## **Material - JIS SFNCM 930 R**

## **Standard Specification for Nickel Chromium Molybdenum Steel Forgings**

**Group - Ferrous Mild Steel Alloys** 

Sub Group - JIS SFNCM 930 R Nickel Chromium Molybdenum Steel Forgings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Forging

Chemical Composition			Heat Treatment	
Carbon	С %	0.500 max.		
Silicon	Si %	0.150 - 0.350	As Raw or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	0.350 - 1.000		olizing or Hardoning and
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	0.400 - 3.500		
Molybdenum	Mo %	0.150 - 0.700		
Nickel	Ni %	0.400 - 3.500		_
Copper	Cu %	0.030 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	930 - 1080
-	-	-	Yield Strength in Mpa	705 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	31 min.
-	-		Hardness in BHN	269 min.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
35NiCrMo16	EN	European Union	Bar and Rod	
1.6773	EN	European Union	Bar and Rod	
35 NCD 16	AFNOR NF	France	Bar, Wire and Rod	
835 M 30	BS	British	Bar and Rod	
SFNCM 1030 R	JIS	Japan	Forging	
SFNCM 830 R	JIS	Japan	Forging	
SFNCM 880 R	JIS	Japan	Forging	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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